

# CUTTING EDGES

Cutting edge is the first thing hitting the ground every  
time the bucket bites the dirt



# CUTTING EDGES



**Cutting Edges are designed to minimize the time required to replace and to increase bucket capacity, and they reduce downtime by maintaining a long wear. For specific requirements rubber or polyurethane edges are available to complement the range.**



## ► Bobcat Weld-on Cutting Edges with Prepunched Bolt Holes

Bobcat weld-on edges with prepunched holes are designed for use with Bobcat reversible bolt-on edges, making their installation easy. Replace the high wear front bucket cutting edges by installing a new prepunched weld-on edge, which accommodates Bobcat bolt-on cutting edges.



BOBCAT WELD-ON CUTTING EDGES				
PART NUMBER	BLADE SIZE	DIMENSIONS (LENGTH × THICKNESS × WIDTH)		SIDE HEIGHT
6713701	1829 mm (72") Blade	1841 × 19.1 × 152 mm (72.48" × 0.75" × 6.00")		76 mm (3")
6713702				83 mm (3.25")
6713704	1676 mm (66") Blade	1693 × 19.1 × 152 mm (66.64" × 0.75" × 6.00")		76 mm (3")
6713705				83 mm (3.25")
6713707	1524 mm (60") Blade	1524 × 12.7 × 152 mm (60" × 0.50" × 6.00")		76 mm (3")
6713708				76 mm (3")
6713710	1372 mm (54") Blade	1372 × 12.7 × 152 mm (54" × 0.50" × 6.00")		76 mm (3")

SEE BOBCAT REVERSIBLE BOLT ON CUTTING EDGES FOR CUTTING EDGES THAT WORK WITH WELD-ON EDGES.

## ► Single bevel and Reversible double bevel Bolt-on Edges

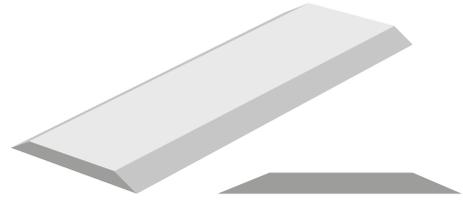
Bobcat Single bevel cutting edges are the direct replacement for the edges used on the factory buckets. Thanks to cut to size length and predrilled holes, the replacement cannot be any easier.



BOBCAT BOLT-ON SINGLE BEVEL CUTTING EDGES				
PART NUMBER	LENGTH	WIDTH	NO. OF HOLES	BUCKET USED ON
6729042	914 mm (36")	152 mm (6")	6	Dirt 91 cm, GP 91 cm
6729043	1118 mm (44")	152 mm (6")	7	Dirt 112 cm, GP 112 cm
7104502	1270 mm (50")	152 mm (6")	7	Dirt 127 cm, GP 127 cm
7125269	1422 mm (56")	152 mm (6")	6	GP 127 cm
6732406	1575 mm (62")	152 mm (6")	7	GP 158 cm
7104508	1727 mm (68")	152 mm (6")	7	GP 173 cm
7104510	1880 mm (74")	152 mm (6")	8	GP 188 cm

Bobcat Bolt-on Reversible, Double Bevel Cutting Edges Prolong the Life of Buckets. Reversible blades are wider and longer to give added wear, surface and bucket protection.

- 8-inch wide blades come in 7 lengths to fit most popular-size buckets. Wider blades mean longer wear (6" wide blade fits on 48" buckets).
- Reversible blades made of SAE C1080 steel for superior abrasion resistance.
- 22° angle on bevel gives sharper edge; blade works better.
- Bolts to bottom of bucket; edges add strength to loader buckets, allows for longer bucket wear.
- Easily attached to bucket with nuts and bolts (hardware sold separately).



**BOBCAT BOLT-ON REVERSIBLE, DOUBLE BEVEL CUTTING EDGES**

PART NUMBER	LENGTH	WIDTH	NUMBER OF HOLES
6661450	1255 mm (49.39")	152 mm (6")	7
7160267	1270 mm (50")	203 mm (8")	6
6661451	1398 mm (55.02")	203 mm (8")	9
7102450	1422 mm (56")	203 mm (8")	6
6661452	1562 mm (61.5")	203 mm (8")	9
6718005	1575 mm (62")	203 mm (8")	7
6718006	1727 mm (68")	203 mm (8")	7
6661453	1733 mm (68.22")	203 mm (8")	11
6661454	1780 mm (70.08")	203 mm (8")	11
6713713	1879 mm (73.98")	203 mm (8")	11
6718007	1880 mm (74")	203 mm (8")	8
6661455	2022 mm (79.62")	203 mm (8")	13
6718008	2032 mm (80")	203 mm (8")	8
7172352	2083 mm (82")	203 mm (8")	8
7125924	2134 mm (84")	203 mm (8")	8
6807069	2153 mm (84.75")	203 mm (8")	9
6727317	2235 mm (88")	203 mm (8")	9
6661456	2251 mm (88.62")	203 mm (8")	15
6715464	2540 mm (100")	203 mm (8")	17



Bobcat buckets are shipped from the factory with pre drilled holes in the original front cutting edge.

Pre drilled holes reduce the amount of time and labor required to install a reversible bolt-on, double bevel cutting edge. This is restricted to buckets without the standard type teeth.

The buckets listed in this table are shipped with pre drilled holes in the original cutting edge.

**BUCKETS & EDGES COMPATIBILITY CHART**

SIZE	BUCKET TYPE	PART NUMBER
1372 mm (54")	Dirt; Construction/Industrial	6661451
1524 mm (60")	Construction/Industrial; LowPro; Utility	6661452
1676 mm (66")	Construction/Industrial; LowPro; Utility; Light Material	6661453
1829 mm (72")	Construction/Industrial; LowPro; Utility	6713713
1981 mm (78")	LowPro	6661455

## ► Bulk Bucket Cutting Edges

Bulk-length weld-on bucket cutting edges can reduce blade inventory and help you always be ready to quickly source required length. Edges are made of the same quality material as the blades used on production buckets.

**BULK CUTTING EDGES DO REQUIRE CUTTING TO LENGTH BEFORE WELDING IN PLACE.**

BULK BUCKET CUTTING EDGES			
PART NUMBER	THICKNESS	WIDTH	LENGTH
6701005	12.7 mm (1/2")	102 mm (4")	1687 mm (66.4")
6701004	19.1 mm (3/4")	152 mm (6")	1682 mm (66.2")

## ► Snow blade steel cutting edges

Steel cutting edges are fitted as a standard on Bobcat snow blades.

Replacement Cutting Edge uses the same material and is available in factory dimensions for easy replacement.



SNOW BLADE STEEL CUTTING EDGE				
PART NUMBER	LENGTH	WIDTH	NUMBER OF HOLES	SNOW BLADE
7195435	1372 mm (54")	102 mm (4")	7	Snow Blade 137 cm
6905995	1524 mm (60")	152 mm (6")	7	Snow Blade 152 cm
6905155	1829 mm (72")	152 mm (6")	8	Snow Blade 183 cm
6673634	2134 mm (84")	152 mm (6")	9	Snow Blade 213 cm
6673606	2438 mm (96")	152 mm (6")	10	Snow Blade 244 cm
7135661	2184 mm (86")	152 mm (6")	9	Snow Blade 218 cm HD
7161165	2438 mm (96")	152 mm (6")	10	Snow Blade 244 cm HD
7160646	2743 mm (108")	152 mm (6")	11	Snow Blade 274 cm HD



# RUBBER EDGES

Versatile Bobcat loaders tackle a variety of applications, but sometimes an alternative to metal edges is needed to protect delicate surfaces and provide a 'softer touch'. Rubber Edges are made of durable rubber compounds to ensure a long wear life. Rubber Edges are available in 8 lengths and are 25.4 mm (1") thick and 152 mm (6") wide.

Here are some of the rubber edges advantages versus normal steel cutting edges:

- Rubber edges do not gouge into surfaces. They follow surface irregularities.
- Rubber edges reduce damage to concrete floors. They offer a squeegee effect on wet floors.
- Rubber edges reduce noise (compared to steel) from the bucket edge scraping on hard surfaces.
- Steel edges can create sparks. Rubber reduces the risk of fire or explosion in certain conditions.
- Rubber edges create a softening effect on the machine and can reduce operators fatigue and vibration.

RUBBER EDGES								
RUBBER EDGE			PRODUCT SPECIFICATIONS			MOUNTING HARDWARE		
EDGE SIZE	KIT PART NUMBER	EDGE PART NO.	WIDTH	THICKNESS	NO. OF SLOTTED HOLES	HARDWARE PART NUMBER	HARDWARE DESCRIPTION	QTY.
1372 mm (54")	7199966	7199863	127 mm (5")	25.4 mm (1")	7	7199869	1372 mm (54") Retainer	1
						37C840	Bolt	7
						87D8	Nut	7
1524 mm (60")	7167531	6906116	152 mm (6")	25.4 mm (1")	7	6905976	610 mm (24") Retainer	1
						6905977	915 mm (36") Retainer	1
						37C1040	Bolt	7
						87D10	Nut	7
1717 mm (68")		7131167	76.2 mm (3")	9.5 mm (3/8")	9	37C512	Bolt	9
						37C516	Bolt – used with skid shoes	4
						89D5	Nut	13
1829 mm (72")	7167532	6905143	152 mm (6")	25.4 mm (1")	8	6905977	915 mm (36") Retainer	2
						37C1040	Bolt	8
						87D10	Nut	8
2032 mm (80")		6988053	152 mm (6")	25.4 mm (1")	8	37C1040	Bolt	8
						4E10	Washer	8
2134 mm (84")	6905400	6905144	152 mm (6")	25.4 mm (1")	9	6905977	915 mm (36") Retainer	1
						6905978	1219 mm (48") Retainer	1
						37C1040	Bolt	9
						87D10	Nut	9
2184 mm (86")	7169614	7169591	152 mm (6")	25.4 mm (1")	19	7169592	940 mm (37") Retainer	1
						7169593	1245 mm (49") Long Retainer	1
						37C1040	Bolt	9
						87D10	Nut	9
2438 mm (96")	6905401	6905145	152 mm (6")	25.4 mm (1")	10	6905978	1219 mm (48") Retainer	2
						37C1040	Bolt	10
						87D10	Nut	10
2743 mm (108")	7169615	7169587	152 mm (6")	25.4 mm (1")	11	6905978	1219 mm (48") Retainer	1
						7169588	1524 mm (60") Retainer	1
						37C1040	Bolt	11
						87D10	Nut	11

## ► Polyurethane Cutting Edges for Snow Blades & Pushers

Polyurethane cutting edges for the Bobcat snow blades and snow pushers have many advantages over both metal and rubber edges that include:

- Better abrasion characteristics than rubber and most metals
- Extremely resilient, therefore absorbing impact and conforming to the surface being plowed rather than damaging the surface
- Reduce driver fatigue and equipment wear by minimizing blade and equipment vibration
- Quiet in operation, making them ideal for use in residential and public areas

**POLYURETHANE CUTTING EDGES CAN SAVE TIME AND MONEY AS THEY ARE LESS LIKELY TO DAMAGE CONCRETE AND ASPHALT PARKING LOTS, SUBMERGED LIGHTING SYSTEMS, PAVEMENT MARKINGS, AND OTHER DELICATE SURFACES.**



POLYURETHANE CUTTING EDGES FOR SNOW BLADES & PUSHERS								
POLY EDGE			MOUNTING HARDWARE					
EDGE SIZE	KIT PART NUMBER	EDGE PART NUMBER	RETAINER PART NUMBER	QTY.	BOLT PART NUMBER	QTY.	NUT PART NUMBER	QTY.
1371 mm (54")	7199969	7199866	7199869	1	37C840	7	87D8	7
1524 mm (60")	7170982	6983083	6905976	1	37C1048	7	87D10	7
			6905977	1				
1829 mm (72")	7170983	6983084	6905977	2	37C1048	8	87D10	8
2134 mm (84")	7170984	6983085	6905978	1	37C1048	9	87D10	9
			6905977	1				
2184 mm (86")	7169616	7169611	7169592	1	37C1048	9	87D10	9
			7169593	1				
2388 mm (94")		7121433	Use Existing Hardware					
2438 mm (96")	7169617	6983086	6905978	2	37C1048	10	87D10	10
2743 mm (108")	7169618	7169613	6905978	1	37C1048	10	87D10	10
			7169588	1				
3048 mm (120")		7121434	Use Existing Hardware					

Kit includes: Edge, retainer(s), bolts and nuts.

# SNOW V-BLADE RUBBER CUTTING EDGES

Versatile V-Blade offers offers 5 differen blade configurations to help operators move snow fast. Replacement rubber edges kits consist of 2 rubber edges and all mounting hardware allowing for various blade positioning.

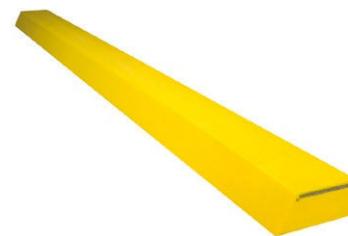


KIT PART NUMBER	EDGE		MOUNTING HARDWARE		
	PART NUMBER	WIDTH	HARDWARE PART NUMBER	DESCRIPTION	QTY.
6958664	6682161 (2 pieces needed)	762 mm (30") edge for 1524 mm (60") kit	6682166	Strap 1524 mm (60")	2
			1C864	Bolt	2
			37C840	Bolt	4
			4E8	Washer	4
			61D8	Nut	4
6958665	6682162 (2 pieces needed)	914 mm (36") edge for 1829 mm (72") kit	6682167	Strap 1829 mm (72")	2
			1C864	Bolt	2
			37C840	Bolt	6
			4E8	Washer	6
			61D8	Nut	6
6958666	6682163 (2 pieces needed)	1067 mm (42") edge for 2134 mm (84") kit	6682168	Strap 2134 mm (84")	2
			1C864	Bolt	2
			37C840	Bolt	6
			4E8	Washer	6
			61D8	Nut	6
6958667	6682164 (2 pieces needed)	1219 mm (48") edge for 2438 mm (96") kit	6682169	Strap 2438 mm (96")	2
			1C864	Bolt	2
			37C840	Bolt	8
			4E8	Washer	8
			61D8	Nut	8
6958668	6682165 (2 pieces needed)	1372 mm (54") edge for 2744 mm (108") kit	6682170	Strap 2744 mm (108")	2
			1C864	Bolt	2
			37C840	Bolt	8
			4E8	Washer	8
			61D8	Nut	8

Kit includes: Two edges, straps, bolts, nuts and washers.

## Blank Polyurethane Bucket Cutting Edges

Polyurethane Edges offer several performance advantages over their steel and rubber counterparts and can provide substantial benefits, especially for snow removal, such as good abrasion characteristics, reduction of operator fatigue and equipment wear, and quiet operation. Stocking blank (with no holes) edges enables rapid turnaround time and possibility to fit any bucket size.

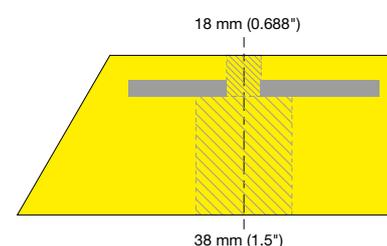


### BLANK BUCKET POLY EDGES

EDGE PART NUMBER	LENGTH	WIDTH	HEIGHT
6988872	1575 mm (62")	203 mm (8")	63.5 mm (2.5")
6988873	1880 mm (74")	152 mm (6")	63.5 mm (2.5")
6988874	1524 mm (60")	152 mm (6")	63.5 mm (2.5")
6988871*	2540 mm (100")	203 mm (8")	63.5 mm (2.5")

\* 6988871 ships in two pieces.

Cut the length and drill holes to match the bucket. Polyurethane edges are very easy to cut and drill (using existing edge as a template) with standard power tools.



### HARDWARE

BOLT PART NO. & SIZE USED WITH STEEL EDGES	BOLT PART NO. & SIZE USED WITH POLY EDGES	POLY NUT PART NUMBER
39C1032 – 5/8" × 2"	17C1048 – 5/8" × 3"	83D10
39C1036 – 5/8" × 2.25"	17C1052 – 5/8" × 3.25"	83D10
9G824 – 1/2" × 1.5"	17C840 – 1/2" × 2.5"	97D8
9G828 – 1/2" × 1.75"	17C844 – 1/2" × 2.75"	97D8

## Bucket Bite Tooth Bars

Bobcat Bucket Bite is an attachment installed on a loader bucket, improving its digging performance and helping to penetrate compacted dirt piles or dig through difficult terrain. Bucket Bite is mounted inside standard buckets and, based on type, compatible with bolt-on edge mounted or removed.

### Bucket Bite advantages:

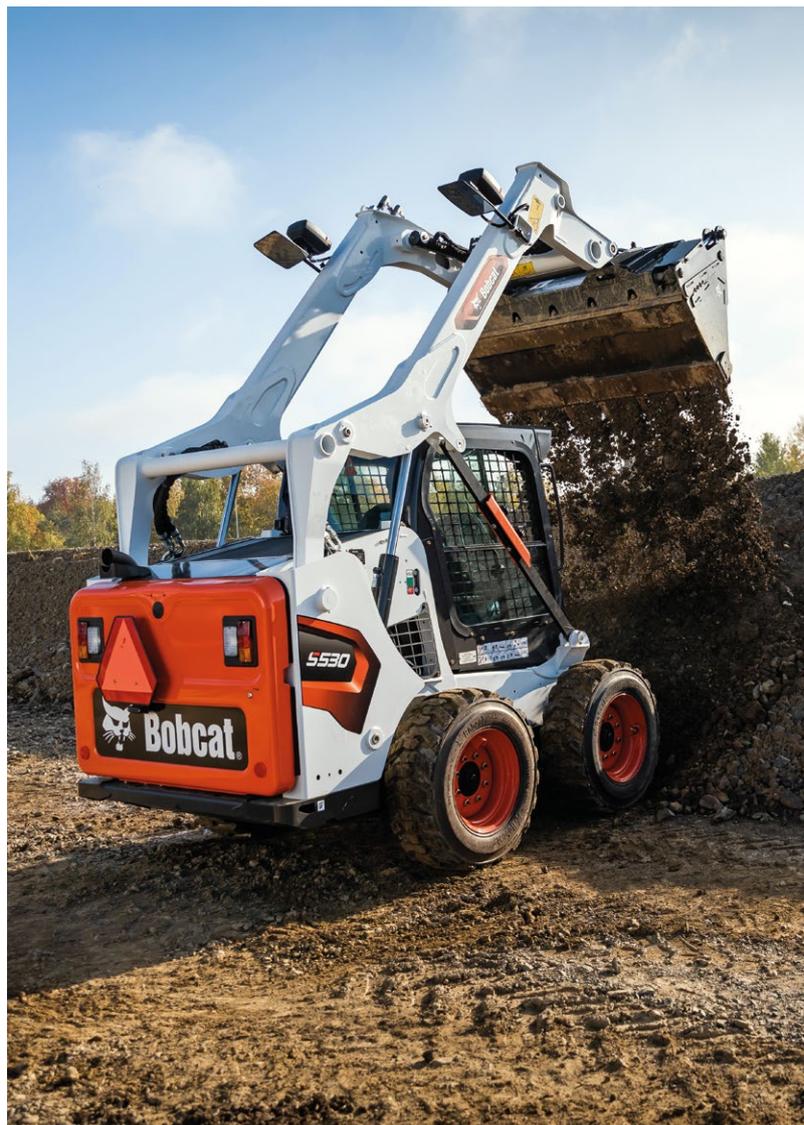
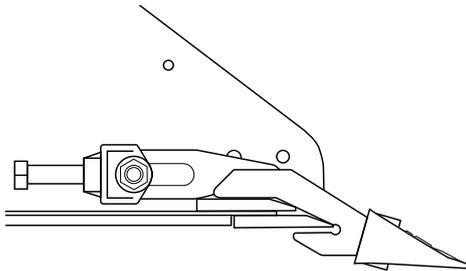
- Exclusive adjusting system
- Reduces wear on bucket edge
- Replaceable teeth
- Aids in digging in hard ground
- Increases bucket strength
- Makes standard bucket versatile
- Also available in bolt on tooth bar version that fits over a bolt-on edge



## ► Bucket Bite requiring bolt-on edge removed

BOLT-ON EDGE MUST BE REMOVED		
PART NUMBER	DESCRIPTION	BUCKET COMPATIBILITY
7115543	KIT, BUCKET BITE 1118 mm (44") – 6 teeth	Construction/Industrial & Utility Buckets
7125548	KIT, BUCKET BITE 1118 mm (44") – 6 teeth	General Purpose & Dirt Buckets
6905521	KIT, BUCKET BITE 1219 mm (48") – 6 teeth	
7125549	KIT, BUCKET BITE 1270 mm (50") – 6 teeth	
6905522	KIT, BUCKET BITE 1372 mm (54") – 7 teeth	
7125550	KIT, BUCKET BITE 1422 mm (56") – 7 teeth	
6905523	KIT, BUCKET BITE 1524 mm (60") – 7 teeth	
6905314	KIT, BUCKET BITE 1575 mm (62") – 7 teeth	
6905315	KIT, BUCKET BITE 1676 mm (66") / 1727 mm (68") – 8 teeth	Fits on 66" Bucket, 68" Round Back Bucket or 66" Combo Bucket
6905316	KIT, BUCKET BITE 1829 mm (72") / 1880 mm (74") – 9 teeth	Fit on 72" Bucket or 74" Round Back Bucket
6905524	KIT, BUCKET BITE 1880 mm (74") – 9 teeth	Combination Bucket
6905525	KIT, BUCKET BITE 1956 mm (77") – 9 teeth	
6905526	KIT, BUCKET BITE 1981 mm (78") – 9 teeth	
6905317	KIT, BUCKET BITE 2032 mm (80") – 9 teeth	

### FIT ON BUCKET WITH REMOVED EDGE

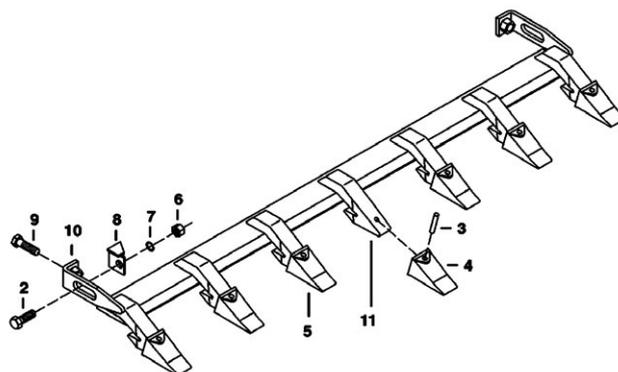




#### TEETH MOUNTED WITH VERTICAL PIN

REF.	PART NUMBER	QTY.	DESCRIPTION
2	17C1232	2	BOLT
3	14J3732	×	ROLL PIN
3	6737326	×	FLEX PIN
4	7107319	×	TOOTH, BUCKET
4	7107333	×	TOOTH ASSY Ref.
6	61D12	2	NUT
7	25E27	2	WASHER flat
7	4E12	2	WASHER lock
8	6958357	1	MOUNT, SLIDE L.H.
8	6958357	1	MOUNT, SLIDE R.H.
9	6665905	2	BOLT
10	6958356	2	BRACKET
11	N/A	×	SHANK

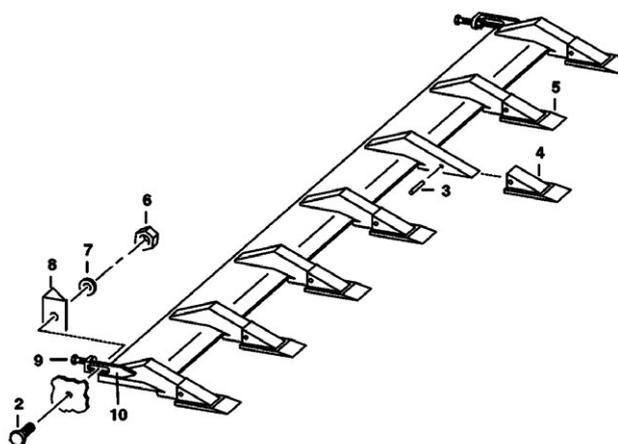
#### VERTICAL PIN BUCKET BITE PARTS DIAGRAM



#### TEETH MOUNTED WITH HORIZONTAL PIN

REF.	PART NUMBER	QTY.	DESCRIPTION
2	17C1232	2	BOLT
3	14J3732	×	ROLL PIN
3	6567620	×	FLEX PIN
4	6630424	×	TOOTH, BUCKET
4	1550017	×	TOOTH, BUCKET W/ 1118 mm (44")
6	61D12	2	NUT
7	25E27	2	WASHER flat
7	4E12	2	WASHER lock
8	6958357	1	MOUNT, SLIDE L.H.
8	6958357	1	MOUNT, SLIDE R.H.
9	6665905	2	BOLT 3.00" long
10	6958356	2	BRACKET

#### HORIZONTAL PIN BUCKET BITE PARTS DIAGRAM



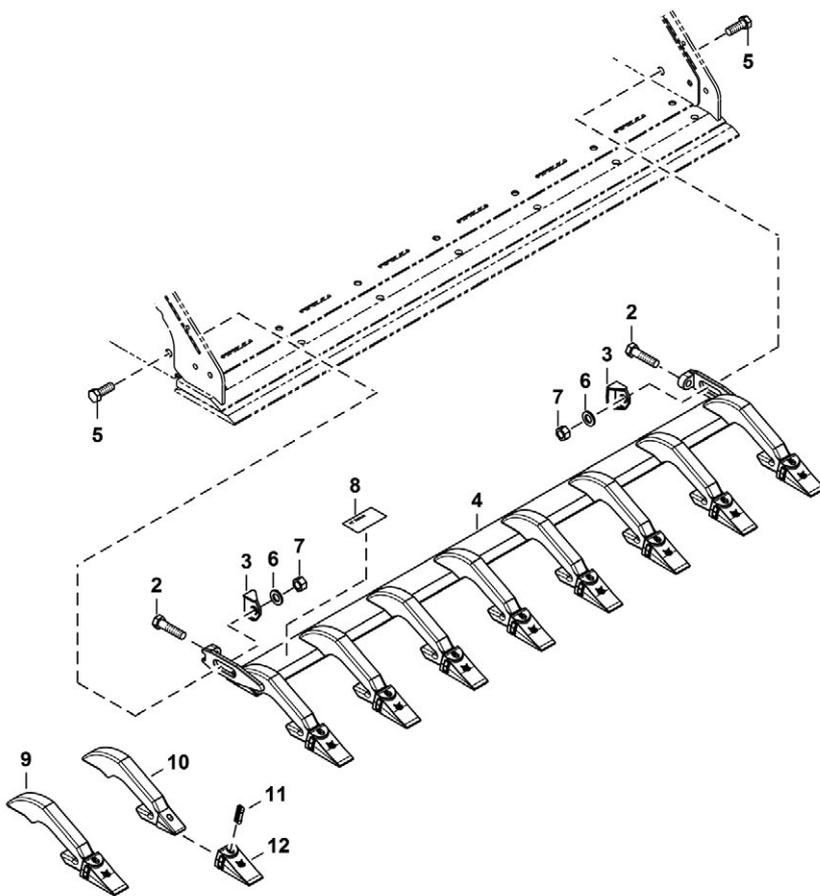
## ► Bucket Bite compatible with bolt-on edge installed

### WORKS WITH BOLT-ON EDGE INSTALLED

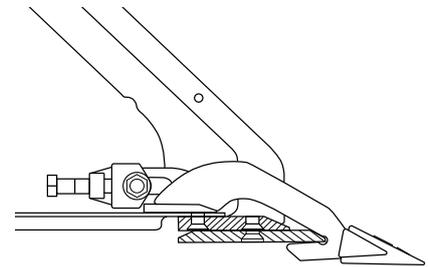
PART NUMBER	DESCRIPTION
7243845	KIT, BUCKET BITE BOLT-ON 1575 mm (62") – 7 teeth
7243844	KIT, BUCKET BITE BOLT-ON 1727 mm (68") – 8 teeth
7243843	KIT, BUCKET BITE BOLT-ON 1880 mm (74") – 9 teeth
7243842	KIT, BUCKET BITE BOLT-ON 2032 mm (80") – 9 teeth

REF.	PART NUMBER	QTY.	DESCRIPTION
2	6665905	2	BOLT 3.00" long
3	6958357	2	MOUNT, SLIDE
5	17C1232	2	BOLT
6	25E27	2	WASHER
7	61D12	2	NUT
9	7243999	×	TOOTH ASSY
11	6737326	×	FLEX PIN
12	7107319	×	TOOTH, BUCKET 10

BOLT ON EDGE COMPATIBLE BUCKET BITE PARTS DIAGRAM



FIT ON BUCKET WITH EDGE MOUNTED



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